MANNESMANN REXROTH

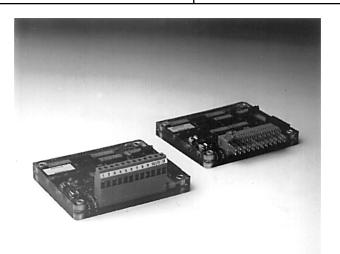
MDSD (Series 2X) Mobile Dual Solenoid Driver

RA 29 864/06.98

Replaces 11.97

The MDSD amplifier provides control of components that use proportional solenoids without LVDTs for actuation. The MDSD incorporates the following features:

- Wide supply voltage range: 10–28 VDC
- On board, replaceable fuse
- Reverse voltage protection
- Pulse Width Modulated (PWM) outputs
- PWM frequency adjustable from 75–275 Hz
- Max. and min. current separately adjustable for both solenoids
- High current driver, regulated to within 1.0%, continuous operation
- Infinite duration short circuit protection on both outputs
- Reference voltage provided for control via an external potentiometer (>1K Ohm)
- Differential inputs for external voltage sources (+/– 2.5 or +/– 5.0 VDC)
- Neutral position deadband for joysticks
- Ramp time 0.2 to 10.0 sec., separately adjustable for both solenoids (A = up/down; B = up/down)



MDSD Mobile Dual Solenoid Driver

- All adjustments are made via multi-turn potentiometers
- EMI/RFI resistant
- Rugged, environmental packaging
- Temperature range: -13 to 176 °F (-25 to 80 °C)

Functional description

The MDSD is a high current amplifier that controls proportional valves with one or two force solenoids. Applications include the EL and EP controls on A2, A4, A7, A11 pumps and A6 motors. Also included are pressure and directional valves FT-DRE2K, DRE4K, DBE, DBET, MP, SM, SP, 4WRA, 4WRZ. All 12 Volt solenoids can be controlled over the entire 10 to 28 VDC power

supply range to simplify design. Of course, 24 Volt solenoids can be used in 24 Volt power systems. The rugged, compact design is environmentally protected by a potting compound (Concap: EN-21 Conathane). The MDSD has good insusceptibility to electromagnetic interference (EMI) and has a wide temperature range.

Ordering code

r	MDSD 1	- 2X/	,]]	*	
Mobile Dual Solenoid Drive	r				Further details to be written in clear text
Electrical deadband +/- 10% neutral deadband, for joysticks	= No code			0 = 1, 2, 3, 4 =	Adjustment option for MDSD-2XA All other models See preset adjustment table
No deadband (*for other applications)	= 1		No	code =	Ramp time 0.2 – 10 sec.
Connector Flat tabs (standard) Screw terminals	= No cod = I	- 1) = 20 = 40 =	1.2 – 60 sec 2.4 – 120 sec 4.8 – 240 sec
Flying leads Design series Series 20 to 29	= I = 20	L 0 to 29	No code W =	=	Ramp type A/B solenoid ramp Up/down ramp

 * Minimum pots P5, P6 can be adjusted to eliminate spool overlap on MDSD 1 cards.

Preset Adjustments

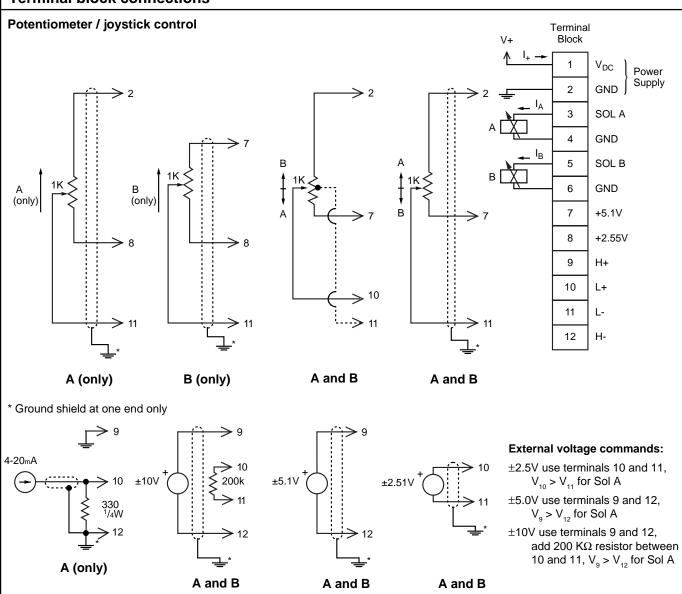
	P1, P2	P5, P6	P3, P4	P7	Only applies to
1 =	2 sec.	700 mA	1800 mA	180 Hz	MDSD-2X/1,
2 =	2 sec.	400 mA	1200 mA	100 Hz	MDSD-2X/2,
3 =	2 sec.	300 mA	800 mA	180 Hz	MDSD-2X/3, and
4 =	2 sec.	200 mA	600 mA	100 Hz	MDSD-2X/4.
0 =		don't ca	re		



Technical data (for operation outside these parameters, please consult us!)

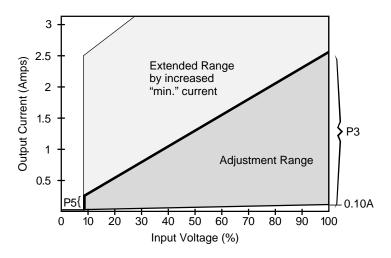
Power supply voltage		VDC	$V_{DC} = 10 \text{ to } 28$
Power requirement		W	$P = I_{max}^2 \bullet R_{SOL} \bullet 1.2$
			(Refer to valve or pump data sheet for max. solenoid current
			and hot solenoid resistance)
Power supply current		Amp	= <u>P</u>
			I - V _{DC}
Ramp time		sec.	0.2 to 10 (standard)
			1.2 to 60 (R60)
			2.4 to 120 (R120)
			4.8 to 240 (R240)
Control potentiometer		ΚΩ	1 to 10
Pulse frequency	P7	Hz	75 to 275
Fuse – 5x20 mm fast acting		Amp	4
Ambient temperature		°F (°C)	-13 to 176 (-25 to 80)
Weight		lbs	0.36

Terminal block connections

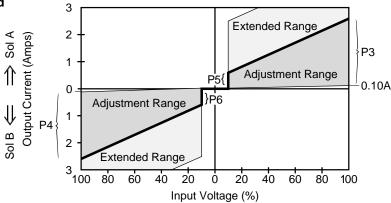


Output curves

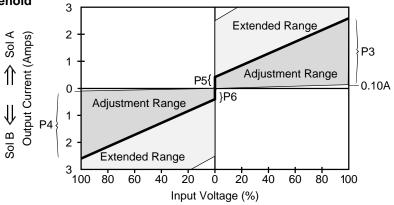
MDSD Solenoid A



MDSD Dual Solenoid



MDSD - 1 Dual Solenoid

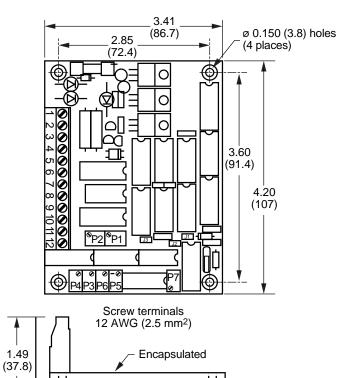


Potentiometer Adjustments

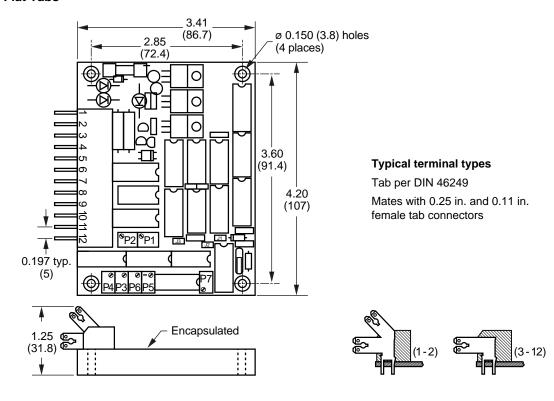
P1	Ramp time (std.)	Sol A	
P2	Ramp time (std.)	SolB	0.2 10 sec.
P3	Max. current	Sol A	\bigcirc
P4	Max. current	SolB	0 2.5 A
P5	Min. current	Sol A	\bigcirc
P6	Min. current	SolB	0.1 2.5 A
P7	PWM frequency		75 275 Hz

Unit dimensions: dimensions in inches (millimeters)

MDSD...K; Screw Terminals



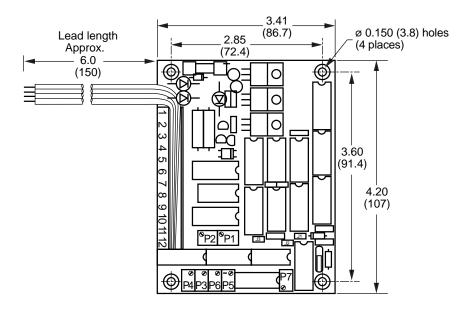
MDSD...; Flat Tabs

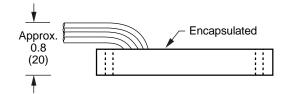




Unit dimensions: dimensions in inches (millimeters)

MDSD...L; Flying Leads





Drawing not to scale

Board	Wire Color
1	Red
2	Black
3	Blue
4	White/Blue
5	Brown
6	White/Brown
7	Yellow
8	Orange
9	Violet
10	Gray
11	White/Gray
12	White/Violet

Leads are 18 AWG stranded UL style 1429 or equivalent, Irradiated PVC

