

#### **Features**

- Parker 10 Series couplings are the original Tru-Flate design.
- This unique design has been field proven as a long lasting, high performance coupling especially when used with pneumatic tools.
- Standard seals are Nitrile. See the Coupling Selection and Ordering Information Guide at the beginning of Section A and the Fluid Compatibility Chart at the end of this catalog for optional materials.

#### **Specifications**

Body Size (in.)	1/4	3/8	1/2		
Rated Pressure (PSI)	300	300	300		
Temperature Range (Std. seals)*	-40° to +250° F.				
Locking Device	4 balls	8 balls	8 balls		
Vacuum Data (inches Hg)					
Disconnected (coupler only)	Not recommended				
Connected	27.4	27.4	27.4		

<sup>\*</sup> See Coupling Selection and Ordering Guide for Optional Seals See **Coupling Repair Kits** Table on introduction page to General Purpose - Manual Connect Couplers.

### **Applications**

Sleeve type couplings are widely used to connect air lines and can also be used with low pressure fluids.

Their compact and economical design uses a ball locking mechanism consisting of captive steel balls that engage the locking groove on the mating nipple. The sliding spring loaded sleeve on the coupler must be manually retracted in order to connect or disconnect the nipple. It is easy to do, but two hands are normally required.

Common applications include: compressed air, water, grease, paint, limited vacuum and limited gases.

#### How to Order Information

The standard 1/4" 10 Series features a brass coupler with a steel valve. Larger sizes include an all steel construction with brass also available. To order a 3/8" or 1/2" coupler with a brass body and steel sleeve, add the prefix "B" to the steel part number, Example: B15.

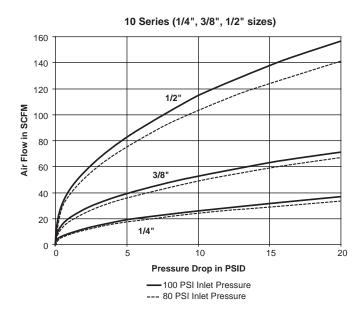
Add the suffix "N" as well as the "B" prefix to order an all brass coupler with stainless steel locking balls and springs, Example: B15N.

All-brass couplings should be used to avoid corrosion from moisture. Consult factory for specific recommendations.

Available with Sleeve-Lok (See Coupler Options). To order, add the suffix "-SL" to the part number, Example: 15-SL.

Available for 1/4" 10 Series couplers is a Grip-Ring Sleeve (See Coupler Options). To order add the suffix "R" to the part number, Example: B13R.

#### **Performance**

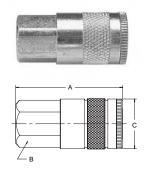




10 Series

# Couplers

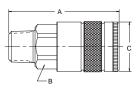
# **Female Pipe Thread**



Body	Part	Part	Thread		nensions		144 (I D)
Size (in.)	No. Brass	No. Steel	Size NPTF	Overall Length	Hex Size	Largest Diameter	Wt. (LB) P/Piece
				Α	В	С	
1/4	B13A	_	1/8-27	1.83	0.75	0.90	0.19
1/4	B13	_	1/4-18	1.83	0.75	0.90	0.19
1/4	B13E	_	3/8-18	1.95	0.81	0.94	0.31
3/8	_	15C	1/4-18	2.22	0.88	1.06	0.30
3/8	B15	15	3/8-18	2.28	0.88	1.06	0.34
3/8	_	15F	1/2-14	2.55	1.00	1.16	0.46
1/2	_	17E	3/8-18	2.74	1.00	1.19	0.46
1/2	B17	17	1/2-14	2.96	1.00	1.19	0.50
1/2	_	17G	3/4-14	3.19	1.25	1.44	0.20

# **Male Pipe Thread**

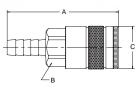




Body	Part	Part	Thread	Dii	nensions	(in.)	
Size (in.)	No. Brass	No. Steel	Size NPTF	Overall Length	Hex Size	Largest Diameter	Wt. (LB) P/Piece
				Α	В	С	
1/4	B12A	-	1/8-27	1.89	0.75	0.90	0.17
1/4	B12	_	1/4-18	2.05	0.75	0.90	0.18
1/4	B12E	_	3/8-18	2.08	0.75	0.90	0.19
3/8	_	14C	1/4-18	2.36	0.88	1.06	0.26
3/8	B14	14	3/8-18	2.39	0.88	1.06	0.27
3/8	_	14F	1/2-14	2.55	0.88	1.06	0.28
1/2	_	16E	3/8-18	2.93	1.00	1.19	0.42
1/2	B16	16	1/2-14	3.08	1.00	1.19	0.45
1/2	_	16G	3/4-14	3.21	1.13	1.30	0.50

#### **Standard Hose Barb**

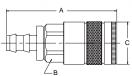




Body	Part	Part		Dir	nensions	(in.)	
Size (in.)	No. Brass	No. Steel	Hose I.D.	Overall Length	Hex Size	Largest Diameter	Wt. (LB) P/Piece
				Α	В	С	
1/4	B10-3B	-	1/4	2.49	0.75	0.90	0.18
1/4	B10-4B	_	5/16	2.49	0.75	0.90	-
1/4	B10-5B	_	3/8	2.49	0.75	0.90	0.18
3/8	_	14-5B	3/8	2.86	0.88	1.06	0.26
3/8	_	14-6B	1/2	3.08	0.88	1.06	0.27
1/2	_	16-5B	3/8	3.37	1.00	1.19	0.41
1/2	_	16-6B	1/2	3.62	1.00	1.19	0.43
1/2	_	16-7B	3/4	3.96	1.00	1.19	0.48

#### **Push-Lok Hose Barb\***





Body	Part	Part						
Size (in.)	No. Brass	No. Steel	Hose I.D.	Overall Length	Hex Size	Largest Diameter	Wt. (LB) P/Piece	
(111.)	Diass	Oteei	1.0.			Diameter	1711000	
				Α	В	С		
1/4	B10-3BP	-	1/4	2.32	0.75	0.90	0.19	
1/4	B10-5BP	-	3/8	2.47	0.75	0.90	0.19	
3/8	_	14-5BP	3/8	2.88	0.88	1.06	0.26	
1/2	_	16-5BP	3/8	3.35	1.00	1.19	0.40	
1/2	_	16-6BP	1/2	3.46	1.00	1.19	0.43	

<sup>\*</sup> Push-Lok hose barbs are designed for use with Parker Push-Lok hose and do not require clamps.



# **Nipples**

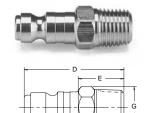
# **Female Pipe Thread**



Body	Part	Part	Thread		Dimensions	(in.)		
Size (in.)	No. Brass	No. Steel	Size NPTF	Overall Length	Exposed Length*	Hex Size	Largest Diameter	Wt. (LB) P/Piece
				D	Е	F	G	
1/4	-	1C	1/8-27	1.28	0.55	0.50	0.58	0.05
1/4	B3C	3C	1/4-18	1.47	0.74	0.62	0.72	0.05
1/4	-	3C-E	3/8-18	1.50	0.77	0.81	0.94	0.07
3/8	_	1E	1/4-18	1.60	0.67	0.62	0.72	0.07
3/8	-	3E	3/8-18	1.68	0.77	0.81	0.94	0.10
1/2	-	1F	3/8-18	2.05	0.83	0.81	0.94	0.13
1/2	-	3F	1/2-14	2.27	1.05	1.00	1.16	0.18
1/2	_	H3F-G	3/4-14	2.38	1.13	1.25	1.44	0.26

<sup>\*</sup> This dimension represents portion of nipple that is exposed when nipple is inserted in a Parker 10 Series coupler.

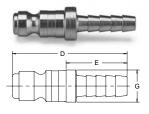
## **Male Pipe Thread**



Body	Part	Part	Part No.	Thread		Dimensions	(in.)		
Size (in.)	No. Brass	No. Steel	Type 303 Stainless	Size NPTF	Overall Length	Exposed Length*	Hex Size	Largest Diameter	Wt. (LB) P/Piece
(,	Didoo	0.001	Otalinoco		D	E	F	G	1711000
1/4	_	0C	_	1/8-27	1.47	0.74	0.50	0.58	0.04
1/4	B2C	2C	S2C	1/4-18	1.62	0.89	0.56	0.65	0.06
1/4	_	2C-E	_	3/8-18	1.72	0.99	0.69	0.80	0.05
3/8	_	0E	_	1/4-18	1.88	0.95	0.62	0.72	0.08
3/8	_	2E	_	3/8-18	1.90	0.98	0.69	0.80	0.09
1/2	_	0F	_	3/8-18	2.33	1.12	0.69	0.79	0.13
1/2	_	2F	_	1/2-14	2.48	1.27	0.88	1.01	0.17
1/2	_	H2F-G	-	3/4-14	2.53	1.29	1.13	1.30	0.24

<sup>\*</sup> This dimension represents portion of nipple that is exposed when nipple is inserted in a Parker 10 Series coupler.

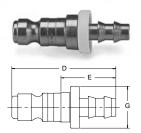
#### Standard Hose Barb



Body	Part			Dimensions	(in.)	
Size (in.)	No. Steel	Hose I.D.	Overall Length	Exposed Length*	Largest Diameter	Wt. (LB) P/Piece
			D	Е	G	
1/4	8C	1/4	1.63	.090	0.45	0.04
1/4	9C	3/8	2.00	1.27	0.55	0.05
3/8	5E	3/8	1.81	0.89	0.59	0.07
1/2	H4F	3/8	2.53	1.29	0.69	0.08
1/2	5F	1/2	2.81	1.60	0.81	0.11
1/2	H5F-G	3/4	3.16	1.91	0.94	0.18

<sup>\*</sup> This dimension represents portion of nipple that is exposed when nipple is inserted in a Parker 10 Series coupler.

#### Push-Lok Hose Barb\*\*



Body	Part	Dimensions (in.)						
Size (in.)	No. Steel	Hose I.D.	Overall Length	Exposed Length*	Largest Diameter	Wt. (LB) P/Piece		
			D	E	G			
1/4	8CP	1/4	1.66	0.93	0.45	0.04		
1/4	9CP	3/8	1.98	1.25	0.86	0.05		
3/8	5EP	3/8	1.98	1.06	0.59	0.08		
1/2	H4FP	3/8	2.52	1.27	0.86	0.11		
1/2	H5FP	1/2	2.66	1.42	0.97	0.11		

<sup>\*</sup> This dimension represents portion of nipple that is exposed when nipple is inserted in a Parker 10 Series coupler.



<sup>\*\*</sup> Push-Lok hose barbs are designed for use with Parker Push-Lok hose and do not require clamps.

# General Purpose - Manual Connect

20 Series Industrial Interchange



#### **Features**

- Parker 20 Series sleeve type couplers accept industrial interchange nipples manufactured by Parker and other manufacturers.
- Standard seals are Nitrile. See the Coupling Selection and Ordering Information Guide at the beginning of Section A and the Fluid Compatibility Chart at the end of this catalog for optional materials.

#### **Specifications**

Body Size (in.)	1/4	3/8	1/2		
Rated Pressure (psi)	300	300	300		
Temperature Range (Std. seals)*	-40° to +250° F.				
Locking Device	4 balls	8 balls	8 balls		
Vacuum Data (inches Hg)					
Disconnected (coupler only)	Not recommended				
Connected	27.4	27.4	27.4		

<sup>\*</sup> See Coupling Selection and Ordering Guide for Optional Seals See **Coupling Repair Kits** Table on introduction page to General Purpose - Manual Connect Couplers

#### **How to Order Information**

The standard 1/4" 20 Series is a brass coupler with a steel valve. The larger sizes are an all steel construction with brass available as an option. To order a 3/8" or 1/2" body size coupler with a brass body and a steel sleeve and valve, add the prefix "B" to the steel part number. Example: B16.

Add the suffix "N" as well as the "B" prefix to order an all brass coupler with stainless steel locking balls and springs, Example: B25N. All-brass couplings should be used to avoid corrosion from moisture. Consult factory for specific recommendations.

Available with Sleeve-Lok (See Coupler Options at the beginning of Section A). To order, add "-SL" as a suffix to the part number, Example: 25-SL.

Available for 1/4" 20 Series couplers is a Grip-Ring sleeve (See Coupler Options). To order, add the suffix "R" to the part number, Example: B23R.

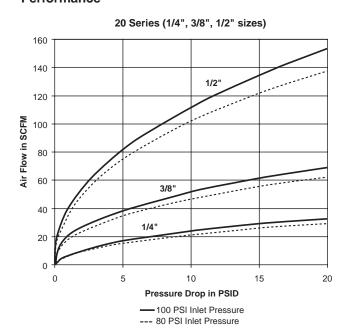
# **Applications**

Sleeve type couplings are widely used to connect air lines and can also be used with low pressure fluids.

Their compact and economical design uses a ball locking mechanism consisting of captive steel balls that engage the locking groove on the mating nipple. The sliding spring loaded sleeve on the coupler must be manually retracted in order to connect or disconnect the nipple. It is easy to do, but two hands are normally required.

Common applications include: compressed air, water, grease, paint, limited vacuum and limited gases.

## **Performance**



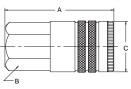


# 20 Series Industrial Interchange

# **Couplers**

# **Female Pipe Thread**

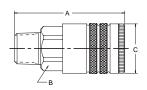




Body	Part	Part	Part No.	Thread	Dii	mension (	in.)	
Size (in.)	No. Brass	No. Steel	Type 303 Stainless	Size NPTF	Overall Length	Hex Size	Largest Diameter	Wt. (LB) P/Piece
					Α	В	С	
1/4	B23A	-	_	1/8-27	1.83	0.75	0.90	0.20
1/4	B23	-	S23	1/4-18	1.83	0.75	0.90	0.19
1/4	B23E	-	_	3/8-18	1.95	0.81	0.94	0.20
3/8	-	25C	_	1/4-18	2.22	0.88	1.06	0.30
3/8	B25	25	_	3/8-18	2.28	0.88	1.06	0.32
3/8	-	25F	_	1/2-14	2.55	1.00	1.16	0.34
1/2	-	17E	_	3/8-18	2.74	1.00	1.19	0.46
1/2	B17	17	_	1/2-14	2.96	1.00	1.19	0.50
1/2	_	17G	_	3/4-14	3.19	1.25	1.44	0.56

## **Male Pipe Thread**

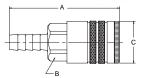




Body	Part	Part	Part No.	Thread	Dii	mension (	(in.)	
Size (in.)	No. Brass	No. Steel	Type 303 Stainless	Size NPTF	Overall Length	Hex Size	Largest Diameter	Wt. (LB) P/Piece
					Α	В	С	
1/4	B22A	-	_	1/8-27	1.89	0.75	0.90	0.18
1/4	B22	_	S22	1/4-18	2.05	0.75	0.90	0.18
1/4	B22E	-	_	3/8-18	2.08	0.75	0.90	0.19
3/8	-	24C	_	1/4-18	2.36	0.88	1.06	0.26
3/8	B24	24	_	3/8-18	2.39	0.88	1.06	0.29
3/8	_	24F	_	1/2-14	2.55	0.88	1.06	0.29
1/2	_	16E	_	3/8-18	2.93	1.00	1.19	0.42
1/2	B16	16	_	1/2-14	3.08	1.00	1.19	0.47
1/2	_	16G	_	3/4-14	3.21	1.13	1.30	0.50

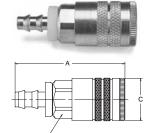
# Standard Hose Barb





Body	Part No. Brass	Part No. Steel	Dimensions (in.)					
Size (in.)			Hose I.D.	Overall Length	Hex Size	Largest Diameter	Wt. (LB) P/Piece	
				Α	В	С		
1/4	B20-3B	_	1/4	2.49	0.75	0.90	0.18	
1/4	B20-4B	-	5/16	2.49	0.75	0.90	0.18	
1/4	B20-5B	_	3/8	2.49	0.75	0.90	0.18	
3/8	_	24-5B	3/8	2.86	0.88	1.06	0.27	
3/8	-	24-6B	1/2	3.08	0.88	1.06	0.28	
1/2	_	16-5B	3/8	3.37	1.00	1.19	0.41	
1/2	_	16-6B	1/2	3.62	1.00	1.19	0.43	
1/2	-	16-7B	3/4	3.96	1.00	1.19	0.48	

# Push-Lok Hose Barb\*



Body Size (in.)	Part No. Brass	Part No. Steel	Dimensions (in.)				
			Hose I.D.	Overall Length	Hex Size	Largest Diameter	Wt. (LB) P/Piece
				Α	В	С	
1/4	B20-3BP	_	1/4	2.32	0.75	0.90	0.18
1/4	B20-5BP	_	3/8	2.47	0.75	0.90	0.19
3/8	_	24-5BP	3/8	2.88	0.88	1.06	0.27
1/2	-	16-5BP	3/8	3.35	1.00	1.19	0.40
1/2	_	16-6BP	1/2	3.46	1.00	1.19	0.43

<sup>\*</sup> Push-Lok hose barbs are designed for use with Parker Push-Lok hose and do not require clamps.

**Note:** See Table of Contents for those nipples used with 20 Series couplers.

